

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

MPP

Date: 08.03.31	Job No.: 00056	ADR Yes/No: Y	ADR Date: 08.03.31	ECN #: 1164
Product No.: D350-591		Created By: <i>LL</i>	Approved By: <i>LL</i>	
Product Name: Heli-Access-Step		Checked By: <i>LL</i>		General Manager Approval:

Distribution	Reqd	Resp	Received
Production Manager	X	LL	<i>08.04.08</i>
Production Engineering Coord	X	EC/DD	<i>08.04.08</i>
Director Quality Assurance	X	SS	
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	X	DSTOW	<i>08.04.08</i>
Marketing	X	SW	

**Reason for Change:**

Remove abrasion strips on D350-591-311/-312 Heli-Access-Steps. Update D350-591-311/-312. DSI 9410-011 kit was made on ECN 1164

**Documents Affected:**

Release: Update D350-591-311/-312  
(per DSI 9410)

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ	Remove UNDER REVIEW	08.04.08 <i>LL</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	Add DSI 9410 to standard Blue/Pink file	08.04.08 <i>LL</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	N			
5	Move Electronic Files	Y	KJ		08.04.08 <i>LL</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	Y	KJ	D350-591-311/-312 @ CHG 002	08.04.08 <i>LL</i>
9	Create/Update PPP's	Y	KJ	D350-591-311/-312 @ CHG 002	08.04.08 <i>LL</i>
10	Update Controlled PDF Files	Y	KJ	As required	N/A <i>LL</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	D350-591-311/-312 @ CHG 002	
15	Update Access (ARC) Database	Y	KJ	D350-591-311/-312 @ CHG 002	
16	Update/Verify ARC	Y	KJ	D350-591-311/-312 @ CHG 002	
17	Update Paperwork Kits in Production	Y	KJ	Add DSI 9410 for kits @ CHG 002	
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	Y	PH/SS	See ECN 1163 and below	08.04.08 <i>LL</i>
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	Update Parts list on D350-591-311/-312 per DSI 9410	
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	Update per DSI 9410	
28	Update Paperwork Kits in Stock	Y	LL	Add DSI 9410 for kits @ CHG 002	JTO 08.4.07
29	Create/Update MPP	N		# 38471	CMF 08.4.14
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Y	SW		
32	Notify Eurocopter France	N			
33					

Description / Action:	D350-591-311 (1 IN STOCK, 30 IN PROD, (10)B37616 (10)B37795, (10)B37896)
- Update to D350-591-311/-312 kits per DSI 9410.	D350-591-312 (1 IN STOCK, 40 IN PROD, (10)B36831, (10)B36717, (10)B37796, (10)B37897)

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Product No.: D350-591		Created By: <input checked="" type="checkbox"/> <i>BB</i>	Approved By: <input checked="" type="checkbox"/> <i>MM</i>	
Product Name: Heli-Access-Step		Checked By: <input checked="" type="checkbox"/>		General Manager Approval

Distribution	Reqd	Resp	Received
Production Manager	X	LL	
Production Engineering Coord	X	EC/DD	
Director Quality Assurance	X	SS	
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	X	DSTOW	
Marketing	X	SW	

**Reason for Change:**

Remove abrasion strips on D350-591-311/-312 Heli-Access-Steps. Update D350-591-311/-312. DSI 9410-011 kit was made on ECN 1164.

1163

**Documents Affected:**

Release: Update D350-591-311/-312  
(per DSI 9410)

1164

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ	Remove UNDER REVIEW	
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	Add DSI 9410 to standard Blue/Pink file	
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	N			
5	Move Electronic Files	Y	KJ		
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	Y	KJ	D350-591-311/-312 @ CHG 002	
9	Create/Update PPP's	Y	KJ	D350-591-311/-312 @ CHG 002	
10	Update Controlled PDF Files	Y	KJ	As required	
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	D350-591-311/-312 @ CHG 002	
15	Update Access (ARC) Database	Y	KJ	D350-591-311/-312 @ CHG 002	
16	Update/Verify ARC	Y	KJ	D350-591-311/-312 @ CHG 002	
17	Update Paperwork Kits in Production	Y	KJ	Add DSI 9410 for kits @ CHG 002	
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	Y	PH/SS	See ECN 1163 and below	03.04.07 <i>BB</i>
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	Update Parts list on D350-591-311/-312 per DSI 9410	
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	Update per DSI 9410 <i>6/10/38(7/15/14)</i>	<i>MF 08/04/14</i>
28	Update Paperwork Kits in Stock	Y	KJ/LL	Add DSI 9410 for kits @ CHG 002	
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Y	SW		
32	Notify Eurocopter France	N			
33					

**Description / Action:**

- Update to D350-591-311/-312 kits per DSI 9410.
- Ensure #20 sent to Eurocopter before releasing this ECN

**ENGINEERING CHANGE NOTICE**  
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Date: 08.03.31	Job No.: 00056	ADR Yes/No: Y	ADR Date: 08.03.31	ECN #: 1164
Product No.: D350-591		Created By: <i>LL</i>	Approved By: <i>MM</i>	
Product Name: Heli-Access-Step		Checked By: <i>MM</i>		General Manager Approval:

Distribution	Reqd	Resp	Received
Production Manager	X	LL	08.03.08
Production Engineering Coord	X	EC/DD	08.03.07
Director Quality Assurance	X	SS	08.04.08
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	X	DSTOW	08.03.08
Marketing	X	SW	

<b>Reason for Change:</b>	<i>1163</i>
Remove abrasion strips on D350-591-311-312 Heli-Access-Steps. Update D350-591-311-312. DSI 9410-011 kit was made on ECN 1164	

<b>Documents Affected:</b>	
Release:	Update D350-591-311-312 (per DSI 9410)

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ	Remove UNDER REVIEW	08.04.08 <i>LL</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	Add DSI 9410 to standard Blue/Pink file	08.04.08 <i>LL</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	N			
5	Move Electronic Files	Y	KJ		08.04.08 <i>LL</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	Y	KJ	D350-591-311-312 @ CHG 002	08.04.08 <i>LL</i>
9	Create/Update PPP's	Y	KJ	D350-591-311-312 @ CHG 002	08.04.08 <i>LL</i>
10	Update Controlled PDF Files	Y	KJ	As required	N/A <i>KJ</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	D350-591-311-312 @ CHG 002	
15	Update Access (ARC) Database	Y	KJ	D350-591-311-312 @ CHG 002	
16	Update/Verify ARC	Y	KJ	D350-591-311-312 @ CHG 002	
17	Update Paperwork Kits in Production	Y	KJ	Add DSI 9410 for kits @ CHG 002	08.04.08 <i>LL</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	Y	PH/SS	See ECN 1163 and below	08.04.07 <i>LL</i>
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	EC/DD	Update Parts list on D350-591-311-312 per DSI 9410	08.04.08 <i>LL</i>
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	Update per DSI 9410 <i>W10 38471</i>	08.04.08 <i>LL</i>
28	Update Paperwork Kits in Stock	Y	LL	Add DSI 9410 for kits @ CHG 002 <i>W10 38471</i>	08.04.08 <i>LL</i>
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Y	SW		
32	Notify Eurocopter France	N			
33					

<b>Description / Action:</b>	<i>D350-591-311 (1 in stock, 30 in Prod, (10)B37616, (10)B37795, 36737 x 6 in stock (10)B37896)</i>
- Update to D350-591-311-312 kits per DSI 9410.	<i>D350-591-312 (1 in stock, 10 in Prod (10)B36831, (10)B36717, (10)B37796, (10)B37897)</i>
- Ensure #20 sent to Eurocopter before releasing this ECN	<i>10/08/08</i>

**DAVIT**  
Dart Aerospace Ltd.  
120 ABERDEEN ST.  
HAWKESBURY ON CANADA K6A 1K8

TEL: 1-613-632-5200

10 APPROVAL # 09-39

P/N	D350-591-311	CHG	CHG001
DESC	704A 41 640 012	STC	SH92-6
LOT	B36737	STC	SH967NE
MODEL	AS350/355	STC	

MADE IN CANADA

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